

## CORE SAMPLES CONSOLIDATED TO ELY CORE STORAGE FACILITY

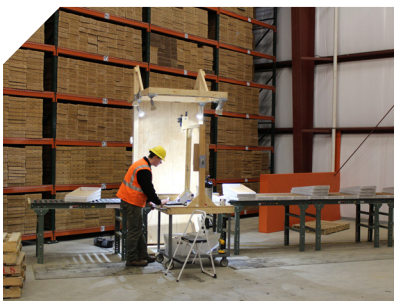
Over the past nine months the new Ely Core Storage Facility has had a flurry of activity – putting to good use the new building’s more than 16,000 sq. ft. of storage space. Completed in the spring of 2013, the Core Storage Facility currently houses more than 1.3 million linear feet of core samples. Twin Metals-Ely employees were integral in getting the facility quickly into operation, working to consolidate under one roof TMM core samples previously stored in buildings spread across the region. During the consolidation, an average of 1,600 boxes of core samples were hand-loaded onto shelves daily. Along with TMM employees, this effort involved four local contractors and required more than 3,400 hours of work – all without injury.



*Stacked boxes of core samples are stored in the Ely Core Storage Facility.*



*A TMM employee loads core sample boxes onto shelves in the Core Storage Facility.*



*A TMM employee works at the photography station, taking images of core sample pallets.*



*Core samples are stacked high, optimizing the use of space in the storage facility.*

For more information on Twin Metals Minnesota’s project, please visit [www.twin-metals.com](http://www.twin-metals.com)